









Manufacturer of Industrial Pumps, Mechanical Seals & System



# UNITS

### **GLOBE STAR TEAM**



**PRODUCTION UNIT** 



**TESTING UNIT** 



**HEAD OFFICE AHMEDABAD** 





### **Company Profile**

### **Vision**

Our Vision is to impact on Performance, Reliability and Efficiency of current system through our products and solution, where we Add value to your business

### Mission

Our Mission is to reduce total operation cost and raise the production capacity through our Pumping & sealing devices.

### **Our Core Value**

- SYSTEM AND PROCESS,
- **AGILITY**
- WALK THE TALK
- QUALITY

### The Product Range

1. Designing, manufacturing and exporter of AODD pumps, Centrifugal Process Pump, PP Pump, Mud Pump and Sewage Submersible Pump, fire fighting system & pressure booster system, customization of vertical sump pump as per application

### The Facility

- 1 State of the art manufacturing unit in kuha, Gujarat area of 27000 sq feet manufacturing and testing facility.
- 2 Ahmedabad HO in odhav gidc area of 18000 sq.feet capacity.
- 3 Direct Support sales, dealer network in india & overseas
- 4 well experienced & efficient staff to ensure workmanship and quality control

### **Pump Testing Facility**

1. Test Bays

- 5. Temperature Sensors
- 2. Test Loops & Pipelines
- 6. Water Supply & Test Fluids
- 3. Flow Measurement Systems
- 7. Data Acquisition Systems (DAQ)
- 4. Pressure & Head Measurement
- 8. Power Supply & Drive Systems

#### 4. Our Aurthorised Service Center In State Wise as below:

Gujarat

Bangalore

Delhi

Rajasthan

Mumbai

pune

Kolkata

Hyderabad

GLOBE STAR ENGINEERING (INDIA) PVT.LTD. has been catering to wide range of shipping Marrine & Offshore, Petrochemicals, Chemical, Water, Sewage, Dyes & Intermediate, Oil & Gas. Agrochemical, Pulp & Paper & Pharmaceutical.

#### **SLEF PRIMING MUD PUMP**

#### **MECHANICAL SEAL TYPE**





### Application: GMP-S - SERIES

- Civil construction dewatering, foundation, trenches and pits, filter press feeding, ETP,STP
- Mining and minerals processing, cooling water for marine engine and shovels, oil and gas
- Sewage and effluent pumping, chemical, pharmaceuticals, food, cement, paper, sugar, salt
- Steel and other for liquid cargo from freighter , barges
- Grampanchayat , municipalities ,sludge transfer ,large housing colony

### **DESIGN:**

Perfect sealing assured by high quality mechanical seal which cannot run dry because of internal oil reservoirs Graded casting and ss shaft increase service life, bearing greased for life, save external lubrication minimum need for inspection and maintenance semi open impeller for handling solid content without clogging heavy duty bearing withstand vibration and shock load high abrasion resistance mechanical seal

### **MECHANICAL SEAL OPTION:**

STV (Carbon v/s Ceramic / Tc with NBR Elastomer)
CCV (Carbon v/s Ceramic / Tc with Viton Elastomer)
CCT (Carbon v/s Ceramic / Tc with PTFE Elastomer)
As Per Need Gland Packing Customised Available

### **KEY FEATURES:**

- 1. Good self priming capability
- 2. Soft solid handling ability up to 24 mm
- 3. Efficient performance
- 4. Dynamically balance rotating parts
- 5. Air separation mechanism

Model	3	6	9	12	15	18	24	30	36	45	60	75	Flow (m3/h)	Size*	Soft Solid Size mm	НР	SUC.X DISH
GMP-S 11/3	15.2	13.7	11.5	9.0									н	1 1/4"	7.5	1	32X32
GMP-S 11/4	16.3	15.2	14.2	13.0	11.6	10.0					4	7.	E	1 1/2"	12	1.5	40X40
GMP-S 12/5A	20.0	19.0	17.8	16.5	15.4	14.0	10.2	·		20	72		A D	2''	10	2	50X50
GMP-S 12/5		19.8	18.9	18.0	17.1	16.1	13.7	10.3	0	5.0	./		ı	2''	13	3	50X50
GMP-S 12/6				19.2	18.5	18.0	16.7	15.5	14.4	12.0	4.0		N	2 1/2"	20	5	65X65
GMP-S 14/8					22.5	22.0	21.0	20.5	19.8	18.5	15.0	10.2	М	3''	24	7.5	80X80
GMP-S 15/6				29.0	28.0	27.0	25.0	23.0	20.8	16.0		-	E	2 1/2"	11	5	65X65
GMP-S 16/3	32.0	28.5	24.3	19.2	10.0							-	E	1 1/4"	6	3	32X32
GMP-S 16/6				35.0	34.5	34.0	32.4	31.0	29.0	22.5			R	2 1/2"	12	7.5	65X65

### **SLEF PRIMING MUD PUMP**

#### **GLAND TYPE**







**GMP - SERIES** 

**GMP - M - SERIES** 

## **Application:**

- Dewatering, mud marine, ETP, STP, sludge and slurry, chemical, pharmaceuticals, transfer of oils ,petrochemical
- Public utility, sewage pumping, municipal sludge, dewatering foundation, tunnels, trenches, flood water removal
- Ash slurry handling, steel, sugar, salt, pulp and paper mill, food and beverges, textiles and dyeing industries, ceramic slurry

### **DESIGN**

- Heavy duty bearing withstand vibration and shock load
- Speed variation and prime mover variation availability (electric motor , engine)
- Ynamically balance rotating parts
- Material selection customization as per need c.i ,s.s 304,s.s 316

### **Performance Chart GMP SERIES**

	SUCTION										HE	<b>AD</b> (	MET	ER)								SOLID
MODEL	X	НР	RPM	6	8	10	12	14	15	16	18	19	20	22	24	25	26	28	30	32	34	HANDLING
	DISHCHARGE										C	APACIT	Y IN LF	PS .								SIZE MM
GMP '0'	40X40	1	2900	4.6	4.1	3.6	2.7	1.5	0.6	-	-	-	-	-		-	-		-	-	-	7.0
GMP '1H'	40X40	2	2900	-	-	6.3	5.6	4.9	4.4	4.0	2.8	1.9	0.9			4	-	7 -		-	-	8.5
GMP '2H'	50X50	3	2900	-	-	9.3	8.8	8.1	7.8	7.3	6.5	6.0	5.4	4.1	2.7	1.8	0.8	-	-	-	-	10.5
GMP '3A'	80X80	5	2900	-	-	-	-	-		-	-		10.1	9.3	8.2	7.5	6.8	5.2	3.8	1.8	-	7.0
GMP '3'	80X80	7.5	2900	-	-	-	-		-	- (			16.4	16.2	15.5	14.8	14.0	12.5	10.2	8.0	5.5	14.5
GMP '3L+'	80X80	5	1450	-	-	18.0	16.4	13.6	11.6	10.0	5.5	) -		-			-	-	-	-	-	15.5
GMP '4LA+'	100X100	10	1450	-	-	36.0	33.9	31.2	30.0	28.6	25.5	23.9	22.5	18.0	12.0	-	-	-	-	-	-	18.5
GMP '4L+'	100X100	12.5	1450	-	-	41.5	39.5	36.2	35.3	33.6	30.5	28.3	26.2	22.0	17.0	14.0	10.0	-	-	-	-	23.0
GMP '6LA'	150X150	20	1450	-	-	66.3	63.4	59.8	57.5	55.0	48.8	45.5	42.5	34.2	23.8	-	-	-	-	-	-	34.0
GMP '6L'	150X150	25	1450			75.0	72.5	68.7	66.2	64.0	58.5	55.5	52.0	45.0	34.0	27.5	20.0	-			-	40.0

### **CENTRIFUGAL PROCESS PUMP**







globesta

**GCMP - SERIES** 

### **Application:**

- 1. Oil & Energy: Pumping, crude oil, slurry, used by refineries, power generation plants.
- 2. <u>Industrial & Fire Protection Industry</u> Heating and ventilation, boiler feed applications, air conditioning, pressure boosting, fire protection sprinkler systems.
- 3. <u>Pharmaceutical, Chemical & Food Industries</u> paints, hydrocarbons, petrochemical, cellulose, sugar refining, food and beverage production cosmetic industries paints, hydrocarbons, petrochemical, cellulose, sugar refining, chemical transfer, solvent, yes, pigment, acid and organic and in organic chemical transfer, CIP system
- 4. <u>Various Inustries (Manufacturing, Industrial, Aerospace etc.)</u> for the purposes of cryogenics and refrigerants, Textiles Industry, pulp & paper, cooling tower, chiller plant

#### **Technical Data**

Max Capacity : Up to 400 M3 / hr. Max.

Head : Up to 150 mtrs.
Pressure : Up to 16 bar
Temperature : Up to 200 C

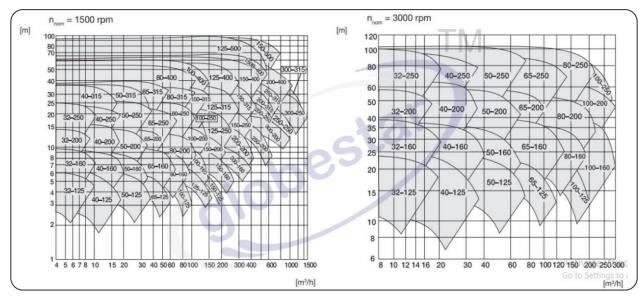
Material : C.I, WCB, SS-304, SS-316, 304-L,316-L and other alloys

Impeller : Close / semi open

Flanges : As per B 16.5 Class 150 / Pn16

Design Standard : Per ISO 2858, ISO 5199, EN 733, equivalent to API 610

#### **Performance Curve**



#### **HORIZONTAL SIDE SUCTION PUMP**





### **GSSP - SERIES**

### **Application**

- Effcient treatment Plant
- Dyes & Intermediates steel rolling mills.
- All types of industrial application
- Filter press flooding
- Slurry transfer
- Ceramic, ETP & STP
- Paper & Plup, Sugar & Food
- Eva operator, Scrubber application

#### Construction

#### Impeller:

Semi open type, non clogging, hand finished designed for high effciency & smooth flow

### **Features**

- Dynamic balanced rotating parts
- Oil lubricated ball bearing
- Heavy duty shaft
- High efficiency low power consumption
- Replaceable parts
- Easy maintenance
- Without gland leakage
- Less vibration application
- Special design for filter press application.

#### **Bearing:**

Single row deep grove heavy duty antifriction ball bearing with oil lubrication.

•	_			•																		_										
	Suc	Imp.										Н	AD	IN N	IETE	R																
Model	Dis	Dia	2	4	5	6	8	10	12	14	15	17	18	20	21	24	25	30	32	37	40	42	45	48	55	60	70	75	85	100	НР	RPM
												C	APAC	ITY II	V LPN	/			Т	-1/	1											
GSSP - 4008	40x40	130	-		260	-	-	244			230			196			0			I.V				-			-			-	2	2900
GSSP - 4008	40x40	148	-		355	-	-	346	-	-	328	-	-	265		2000	225		0		-			-	-	-		-	-		3	2900
GSSP - 5008	50x50	170	-		-		-	540					522	·			505		458	1	110	0		-			-			-	5	2900
GSSP - 5008	50x50	178					-	555	-	-	-	-	544				517	N	460	J.	300	-	0	-	-	-	-			-	7.5	2900
GSSP - 6508	65x65	190						936	-	-	-		930	-		~1	882	١,٠	830		730	-	576	0	-	-	-	-	-	-	10	2900
GSSP - 6508	65x65	210						990	-	-	-		982	- 1		0	930		882		785	-	-	618	0	-	-	-		-	12.5	2900
GSSP - 650-50LH8	65x50	235	-	1224		-	-	-	-	-/	1212			$\mathcal{D}_{\mathcal{F}}$	9	-	-	1215	-		-	-	1164	-	-	864	492	0		-	25	2900
GSSP - 650-50LH8	65x50	269		1290				-		1	1282	11	) '					1275	-		-		1260	-		1197	1135	-	756	0	40	2900
GSSP-500L	50x50	178			425		370	322	235	/. ·	0	j		-										-			-	-		-	2	1440
GSSP-650L	65x65	210			580		535		455		140	0																		-	3	1440
GSSP-65-50L	65x50	269	855			823	-	712		609		493	Design Co.	-	263	0	-		-	-	-			-		-		-	-	-	5	1440
GSSP-650L8	65x65	320						937					887				810		535	0			0							-	10	1440
GSSP-650L8	65x65	348	-				-	967	-	-	-	-	937			-	882	-	833		546	-			-	-					15	1440
GSSP-800L	80x80	264			1800		-	1750	-	-	1660	-		1415		333	0								-					-	10	1440

#### **CENTRIFUGAL POLYPROPYLENE PROCESS PUMP**







**GHE, GXP - SERIES** 

**GMPP - SERIES** 

### **Application**

- For handiling liquids in various industries like textile, paper cellulose, sugar, steel. foods. having temperature range, materials, etc.
- Excellent for transfer and loading -unloading like HSI, Sulphuric Acid /alkali, caustic Liquid.
- Natural choice for pickling line & scrubber in steel plants.
- Ideal for circulation of chemical in metal finishing industry.
- Water Treatment Plant, effuent treatment plant, electro plating, pickling & steel rolling mills.
- High capacity transfer pump, filter press for dyes & chemicals, descaling oil & other fuels.
- Caustic soda plants : chlorinated Brine, HCl, DiluteH2SO4 etc....
- Phosphoric Acid Plants: H3P04, H2S04, HF and their mixtures with or without solid (gypsum) up 0 40%cinc.
- Gas Washing Plants :Scrubbed liquids containing CL2, BR2, F2, I2, SO2,SO3, CO2, NH3, Gases etc...

#### **Material Of Construction**

- Casing: Top Centerline discharge & integrated flanges, Single piece, joint less Formed out of injection molded polypropylene/PVDF
- Impeller: Hydraulically balanced and accutrately matched to casing profile, the semi open type impeller with particle shroud and glass finished smooth flow passage ensure high efficinecy low NPSH Performance impeller made from compressor molded polypropylene /PVDF.
- Shaft: The shaft is made from EN-8/SS304/SS316 protected by shaft Sleeve of ceramic.
- Back Plate: The back-Plate is sealed by machanical seal. Conversion from mechanical seal is achieved by Changing some standardized parts Re-machining of stuffing box is not necessary.
- **Bearings**: The bearings are Grease lubricated.
- **Direction of rotation :** Clockwise viwed from driving end.

#### **Features**

- Design to suit extremely corrosive duties in the process and chemical industries
- Suitable for continuous service
- Self venting type casing
- Dynamically and Hydraulically balanced impeller with aerodynamic profile vanes
- Pump casing is Provied with external metal metal ring for construction stability
- Temp. range is up to 120 Degree For PVDF, 50 Degree For PP MOC.



### PERFORMANCE CHART - GHE - SERIES

MODEL	HEAI	O(mtr.)											IMPELLER	RPM	НР	SUC.X.
MODEL								CAP	ACITY	<b>FLOV</b>	/ (m3/l	hr)	IIIII EEEEII			Disch.
GHE-100	7		8		10		11		12		13	_	100	2880	1	25X25
GIIL-100		11		9		6		5		3		0	IVI			
GHE-120	10		12		15		16		18		0		120	2880	2	40X32
		24		20		12		8		00		0				
GHE-130	8		12		15		18		20		23		130	2880	3	50X40
		30		24		18		12		8	3	0				
GHE-160R	10		15		18		20		22	. 6	24		150	2880	3	40X40
		26		20		10		5	_ 4	3	7	0				
GHE-160	10		15		20		25		26	V	31		160	2880	5	75X40
		35		30		25		15		12		0				
GHE-170	12		20		25		30		32		35		160	2880	7.5	75X50
		50		38		32		25		15		0				
GHE-40	25		30		35		40		45		49		190	2880	12.5	50X40
GIIL 40		45		42		25		15		4		0				
GHE-50R			5		8		10		11		12		195	1440	2	40X40
dile-30ii				25		12		6		2		0				
GHE-50	60		8		10		12		13		15		205	1440	3	40X40
GIIT.30		40		30		23		15		10		0				
GHE-55	10		12		14		15		17		18		205	1440	5	75X50
GUE-99		37		28		20		10		6		0				

## PERFORMANCE CHART - GXP - SERIES

MODEL	CAPACITY F	LOW (m3/hr)					IMPELLER	RPM	HP	SUC.X.
					HE	AD(mtr.)	/			Disch.
GXP-50H	60	52	45	35	20	00	210	2900	15	50X50
	45	50	55	58	60	60				
GXP-50L	50	44	34	23	14	00	220	1440	5	50X50
	04	06	10	13	15	15				
GXP-75H	108	93	78	58	24	00	185	2900	20	75X50
	30	35	40	43	45	45				
GXP-75L	65	56	52	42	30	00	192	1440	5	75X50
	03	05	07	09	11	11				
GXP-100	170	162	150	120	100	00	265	1440	20	100X75
	14	16	18	20	22	22				
GXP-100R	115	105	88	75	50	00	255	1440	12.5	100X75
	14	16	19	21	23	24				
GXP-150	295	285	270	250	200	00	320	1440	50	150X100
	25	27	29	30	32	34				
GXP-150R	300	230	200	185	150	00	300	1440	40	150X100
	22	25	28	30	32	34				

### PERFORMANCE CHART - GMPP - SERIES

MODEL	HEAD(mtr.)						\	IMPELLER	RPM	HP	SUC.X.
					CAI	PACITY FL	W (m3/hr)				Disch.
GMPP-0.5	03	05		08	10	11		100	2880	0.5	25x25
	10		08	04	02	00					
GMPP-1	07	08		10	11	12	13	100	2880	1	25x25
	11		09	06	05	03	00	1			
GMPP-2	10	12		15	16	18	00	120	2880	2	40x32
	24		20	12	08	00	00				

TM









**GGP - SERIES** 

**GGPF - SERIES** 

### **Application**

- Viscous And Semi Viscous Liquid.
- All Kind Of Vegetable Oils.
- Paints & Varnish, Viscous Chemical, Printing Ink.
- Clean Lube Oil, Castor Oil, Ground Nu Oil, Coton Seed Oil And Hydraulic Oil.

- All kind of fish and animals oils.
- Soap solutions, glycerin, glycol and glue
- Sugar molasses and syrups.
- Rotary gear pumps are widely used in paper mills, refineries, Steel mills and extile industries.

#### **Features**

- All positive displacement rotary gear pumps are self priming pumps with Suction lift of 3 meters at mean viscosity and speed 1440 rpm
- The globe pump has a modified profile of teeth to give accurate discharge within the pressure range
- The helical gear design delivers constant volume without any pulsation. It also reduces internal slippage and gives high volumetric efficiency.
- Compact in size and highly economical
- All these are self lubricated pumps recommended for use where the liquid To the transferred has lubrication properties hence the bearing is lubricated By the pumping fluid and do not need any external lubrication.

### **Performance Chart**

Pumpu		l	apacit	·		Recomn	nended mo	tor BHP a		ce Pressui	re / Head k	(g/cm2 wit	th 1500 S	SU		WT. of Bare
1	Suc x Dis.	1	440 R	PM	kg/cm2	1	2	3	4	5	6	7	8	9	10	Pump
Model		LPM	GPM	M3/hr	METER	10	20	30	40	50	60	70	80	90	100	in kg.
GGP-50	1/2''x1/2"	20	5.3	1.2	KW	0.3	1.35	0.4	0.45	0.5	0.55	0.6	0.65	0.7	0.75	2.2
	1/2 X1/2	20	0.5	1.2	HP		0.5			0.	.75			1		
GGP-75	3/4 x 3/4"	30	7.9	1.8	KW	0.37	0.45	0.54	0.62	0.69	0.77	0.85	0.92	1.01	1.09	4.2
ddi -73	3/4 X 3/4	30	7.5	1.0	HP		0.75				1			1.5		
GGP-100	1" x1"	50	13	3	KW	0.4	1.5	0.6	0.75	0.89	1.04	1.17	1.3	1.46	1.59	5
ddi - 100	1 1	50	13	ა	HP		1			1	.5			2		
GGP-125	11/4" x 11/4"	75	20	4.5	KW	0.7	1	1.2	1.4	1.5	1.9	1.95	2.15	2.35	2.55	8
ddi -125	11/4 X 11/4	75	20	4.5	HP		1.5				2			3		
GGP-150	11/2" x 11/2"	110	29	6.6	KW	1.05	1.45	1.95	2.1	2.4	2.65	2.95	3.25	3.6	3.75	9.5
001-130	11/2 X 11/2	110	29	0.0	HP		2				3			5		
GGP-200	2" x2"	225	59	13.5	KW	2	2.5	3.2	3.75	4.3	4.55	5.6	6.2	6.9	7.11	17.2
ddi 200	Z XZ	225	ีย	13.5	HP		3				5			7.5		
GGP-250	21/2 "x 21/2"	350	93	21	KW	4.15	5.2	6.1	7.3	8.2	9.1	10.3	11.2	12.1	12.25	28.5
001-200	Z 1   Z   X Z     Z	330	33	41	HP		5				10	·		12.5	·	
GGP-300	3"x3"	500	132	30	KW	4.5	6.6	6.4	9.9	11.1	12.1	13	13.9	14.9	15.9	40
441 300	S XS	500	132	30	HP		10			1	15	•		20		

### **AIR OPERATED DIAPHRAGM PUMP**









### **Application**

- Solvents
- Acids
- High Viscous Liquids.
- Abrasive Media.
- Hazardous & Flammable Liquids.
- Barrel loading unloading
- Slurry Transfer
- Day tank transfer.

#### **Features**

- Low Noise
- Low Vibration
- No Seal, No leakage
- Self Priming, No need Foot valve
- Variable flow with pump
- No skilled person is needed to operate and repair pump
- No rotation, no wear & tear, hence low maintenance
- No Charging
- Pump can run dry

#### **GADP - SERIES**

- Waste water transfer
- Glues.
- Kaolin clay.
- **Builk Transfer**
- Resins.
- Oils and Glycol transfer.
- Transferring, Dispensing and dosing paint, ink and dyes.
- No motor, no fire.
- Excellent abrasive liquid resistance
- Very Comact Design
- Operating in each position
- Low maintenance cost
- Easy maintenance and pump spare availability.
- Designed Light weight handy in use.
- in short very simple and versatile pump.



#### **PUMP SELECTION CHART**

Sr. No	Pump Size	Pump Model	Maxim. Flow LPM	Maxim. Discharge	Pun	np Description	Max. Discharge	Max.Soft Solid Partical (MM)	Air Inlet (Inch)
140	(Inch)		PP/AL/S.S.	Pressure Psi	Connection	Diaphragm/NRV Ball	Pressure BAR	, ,	
1	1/2''	150	45/45	100	Thread	Teflon / Rubber	6.9	2.4	1/4''
2	1''	300	175/133	120	Thread/Flange	Teflon / Rubber	8.3	3.2	1/4''
3	1 1/2''	400	375/335	120	Thread/Flange	Teflon / Rubber	8.3	6.4	1/2''
4	2''	500	544/645	120	Thread/Flange	Teflon / Rubber	8.3	6.4	1/2''
5	3''	800	998/895	120	Thread/Flange	Teflon / Rubber	8.3	9.5	1/2''

ThA

**How to Select your Model** 

Pump

	3''	800	998/895	120	Thread/Flange	Teflon / Rubber		8.3		
lo	w to Select For Exam	your Model				Sla				
	Pump Series	Pump	Pump M.O.C.	Diaphragm M.O.C	NRV Ball M.O.C.	Connection Type				
	*	*	<b>†</b>		•	<b>†</b>				
۸ (	Nodel : GADP	300	Р	T	N	F	= <u>G</u>	NDP-300 F	PTNF	-

Material	Short
	Coding
Aluminum	Α
Polypropylene	P
PVDF	PV
Stainless Steel 304	S304
Stainless Steel 304-L	S304L
Stainless Steel 316	S316
Stainless Steel 316-L	S316L
Neoprene-Buna	N
Teflon	T
Sentoprene	S
Thread type	T
Flange Type	F

**Technical Data & Performance Graph** 

Air Operated Double Diaphragm Pump Model: GADP-150

**MODEL: GADP-150 TECHNICAL SPECIFICATION** Suction X Discharge (Inch) 1/2" X 1/2" AIR CONSUMPTION IN LITERS / SEC Maximum Flow Rate 45 / 45 PP / AL / SS Performance based on water at ambient temperature. Operational Head Pressure 100 PSI 6.9 BAR Maximum Head Pressure Operational Air Pressure 2-4 KG/CM2 TOTAL DISCHARGE HEAD Maximum Air Pressure 6 KG/CM2 Maximum Soft Solid 2.4 MM **Partials** NPSH. 1:01 Ratio Sound Level 75.0 DB A Muffler INTEGRAL, INCLUDED 20-Air Inlet 1/4" BSP Air Exhaust 1/2" BSP Suction Lift Dry 4.5 METER Suction lift Wet 2.55 METER Diapharm / NRV **0.45 METER** FLOW RATE (LITERS / MIN.) **Body MOC** 0.80 METER

\*This Performance is On Ideal Condition & Performance Very In Application and Operating Condition



#### **Technical Data & Performance Graph**

#### Air Operated Double Diaphragm Pump

Model: GADP-300

#### **MODEL: GADP-300 TECHNICAL SPECIFICATION** Suction X Discharge (Inch) 1" X 1" BAR AIR CONSUMPTION IN LITERS / SEC Maximum Flow Rate 175 / 133 PP / AL / SS 100 10 Performance based on water at ambient temperature. **Operational Head Pressure** 120 PSI Maximum Head Pressure 8.3 BAR 80 Operational Air Pressure 3-5 KG/CM2 TOTAL DISCHARGE HEAD Maximum Air Pressure 6 KG/CM2 8.3 BAR Maximum Soft Solid 60 3.2 MM NPSH, **Partials** 6.9 BAR Ratio 1:01 **4.8 BAR** Sound Level 65 DB A 40 INTEGRAL, INCLUDED Muffler Air Inlet 1/4" BSP **2.8 BAR** 1/2" BSP Air Exhaust 6.1 MTR Suction Lift Dry Suction lift Wet 4.7 METER Teflon Dry 2.0 METER 80 120 FLOW RATE (LITERS / MIN) 160 200 Teflow Wet 3.5 METER

\*This Performance is On Ideal Condition & Performance Very In Application and Operating Condition

#### Technical Data & Performance Graph

Air Operated Double Diaphragm Pump

Model: GADP-400

#### **MODEL: GADP-400 TECHNICAL SPECIFICATION** Suction X Discharge (Inch) 11/2" x 11/2" BAR AIR CONSUMPTION IN LITERS / SEC Maximum Flow Rate 375 | 335 PP | AL | SS 1007 Performance based on wate **Operational Head Pressure** 120 PSI at ambient temperature Maximum Head Pressure 8.3 BAR Operational Air Pressure 3-5 KG/CM2 8.3 BAR Maximum Air Pressure 6 KG/CM2 **FOTAL DISCHARGE HEAD** Maximum Soft Solid Partials 6.4 MM 60 1:01 Ratio 4.8 BAR Sound Level 78.0 DB A Muffler INTEGRAL, INCLUDED 1/2" BSP Air Inlet 2.8 BAR Air Exhaust 1/2" BSP **Suction Lift Dry** 5.8 METER Suction lift Wet 7.2 METER Teflon Dry 2.8 METER 240 600 FLOW RATE (LITERS / MIN) Teflon Wet 5.8 METER

\*This Performance is On Ideal Condition & Performance Very In Application and Operating Condition



**Technical Data & Performance Graph** 

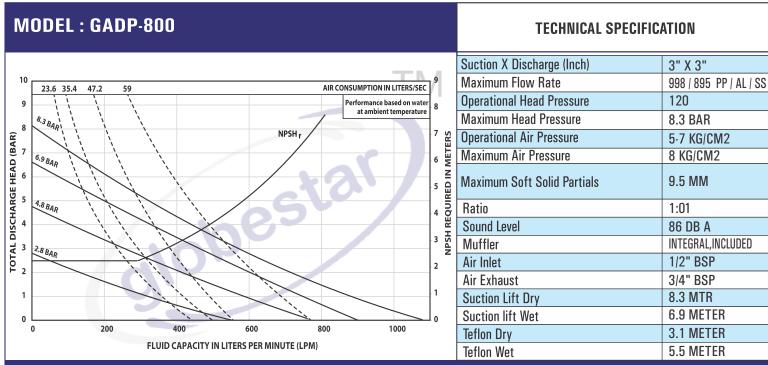
Air Operated Double Diaphragm Pump Model: GADP-500

#### **MODEL: GADP-500 TECHNICAL SPECIFICATION** 2"X2" Suction X Discharge (Inch) BAR 10 25 40 AIR CONSUMPTION IN LITERS / SEC Maximum Flow Rate 544/645 PP / AL / SS 10 100 Performance based on water **Operational Head Pressure** 120 PSI at ambient temperature. Maximum Head Pressure 8.3 BAR 80 8 Operational Air Pressure 4-6 KG/CM2 Maximum Air Pressure 7 KG/CM2 6.9 621 TOTAL DISCHARGE HEAD Maximum Soft Solid Partials 6.4 MM 60 **NPSH** 4.8<sub>\baj</sub> Ratio 1:01 Sound Level 78 DB A 40 Muffler INTEGRAL, INCLUDED 2.8 bar Air Inlet 1/2" BSP 2 20 Air Exhaust 3/4" BSP Suction Lift Dry 8.3 METER Suction lift Wet **7.35 METER** 0 Teflon Dry 2.8 METER 100 200 300 400 500 600 700 800 FLOW RATE (LITERS / MIN.) 5.8 METER **Teflon Wet** \*This Performance is On Ideal Condition & Performance Very In Application

Technical Data & Performance Graph

and Operating Condition

Air Operated Double Diaphragm Pump Model: GADP-800



\*This Performance is On Ideal Condition & Performance Very In Application and Operating Condition

### PORTABLE SUBMERSIBLE DEWATERING PUMP





**GSSS - SERIES** 

### **Application**

- Industrial Dewatering.
- Water Treatment Plant
- Effluent Treatments Plants.
- Swiming Pool

#### **Technical Data & Prefomance Graph**

#### **Features**

- Long life due to replaceable wearing parts.
- Dynamically belanced rotating parts
- Easy maintance and pump spare availablity

									P	ORT/	BLE	SUE	BMEF	RSIB	LE D	E-W/	ATER	ING	PUN	IP PE	RFO	RMA	NCE	TAE	BLE (	SPE	D : :	2880	RPI	VI)			
No.	Model	НР	Del Size in mm		4	6	8	10	12	14	15	16	17	18	20	22					TERS 32		36	38	40	42	44	46	48	49	50	52	54
1	GSSS - 1.0	1.0	50		12	10	7	2													IV												
2	GSSS - 1.5	1.5	50		27	22	18	15	11	3																							
3	GSSS - 2.0	2	50		36	32	28	24	20	17	14	9	5	2																			
4	GSSS - 3.0 - 2	3	50				27	25	24	22	21	19	17	15	13																		
5	GSSS - 3.0 - 3	3	80		60	52	45	36	28	19	8	3								j													
6	GSSS - 5.0 - 2	5	50	³/hr					32	30	27	25	24	22	21	18	13	8	4														
7	GSSS - 5.0 - 3	5	80	N	73	69	65	60	55	49	43	41	20	4	T			•															
8	GSSS - 7.5	7.5	100	흥		90	83	78	75	72	70	66	61	58	51			30			11	8	3	0	-								
9	GSSS - 10.0	10.0	100	ARC		99	91	87	84	79	73	71	68	66	58	51	48	37	29	26	21	13	8	2	-								
10	GSSS - 12.5	12.5	100	DISCHAR				119	110	101	96	90	84	77	61	33																	
11	GSSS - 15.0	15.0	100	吕					119	112	108	103	99	94	84	72	56	29															
12	GSSS - 20.0	20.0	100										115	112	106	99	92	84	75	64	50	27	-										
13	GSSS - 25.0	25.0	100												117	112	107	102	96	90	84	77	69	59	47	27							
14	GSSS - 30.0	30.0	100			7											117	113	109	104	100	95	90	84	78	71	63	54	41	31			
15	GSSS - 40.0	40.0	100															117	114	110	106	102	98	94	89	84	79	73	66	63	59	50	37

## SUBMERSIBLE DEWATERING CENTER LINE TOP DISCHARGE PUMP





**GSCD - SERIES** 

### **Application**

- Industrial Dewatering.
- **■** Water Treatment Plant
- Basment Cleaning
- Swiming Pool

### **Technical Data & Prefomance Graph**

#### **Features**

- Long life due to replaceable wearing parts.
- Dynamically belanced rotating parts
- Easy maintance and pump spare availablity

S	UBMERSI	BLE DEWAT	ERINO	G CENT	TER LII	NE TO	P DISC	HARG	E PUN	IP PEF	RFORM	IANCE	TABL	E (SPE	ED - 2	880 R	PM)			
MODEL	НР	Del. Size							Н	EAD II	N MET	ERS								
WODEL	- '''	mm		6	8	10	12	14	16	18	20	24	26	30	35	40	45	50	55	
GSCD-1.0	1	50		430	390	310	240													
GSCD-2.0	2	65		680	560	460	290		400											
GSCD-3.0	3	65	5		760	650	550	440	300											
GSCD-5.0	5	75	LPM		1290	1170	1080	960	800	500										
GSCD-7.5	7.5	100	$\leq$		2150	1850	1600	1300	1050	700	400									
GSCD-10.0	10	100	DISCHARGE		2400	2200	2000	1750	1400	1100	800									
GSCD-15.0	15	150	SH.				3000	2800	2600	2300	2050	1350	1000	320						
GSCD-20.0	20	150	OIS					3520	3200	2700	2350	900								
GSCD-25.0	25	150					5020	4750	4450	4000	3700	2650	2100	1000						
GSCD-30.0	30	150					5400	5200	4900	4650	4250	3550	3150	2100	400					
MODEL	HP	Del. Size										N MET								
MODEL		mm		16	18	20	24	26	30	35	40	45	50	55	60	65	70	80	85	90
GSCD-40.0	40	150		4800	4700	4600	4350	4150	3650	2900	1500									
GSCD-50.0	50	150	LPM		5200	5100	4900	4800	4500	4000	3000	2000	700							
GSCD-60.0	60	150				5500	5300	5200	5100	4700	4200	3200	2250	1000						

## SEWAGE SUBMERSIBLE PUMP



**GSSH - SERIES** 



- Suitable for handling screened sewage.
- Removal of kitchen Waste
- Cleaning of Manholes / Trenches.
- Removes all shorts of industrial waste
- Flood & Pollution Control
- Municipal sewage Pumping for removal of unscreened sewage stations de-Silting.

#### Technical Data & Prefomance Graph

#### **Features**

- Designed easy Operation using handle.
- Oil lubricated deep grooved ball bearing.

globesta

- Quick Out Installation.
- Cooling Jacket
- Arrangement
- Strom / Flood water transfer

Ioom	ilical Data & Fit	, romanoo	Grupii																															
					SE	WAG	E SU	BME	RSII	BLE F	UMI	PE	RFOI	RMA	NCE	TAB	LE (S	SPEE	D : 1	440	RPN	1)												
Ne	Madal	НР	Dei Size				HEAD IN METERS																											
No.	Model		in mm		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	26	28	30	31	32	34	36	38	40	42	44
1	GSSH - 2.0	2	75		49	43	37	30																										
2	GSSH - 3.0	3	100					42	40		37				27			13			-	- 6												
3	GSSH - 5.0	5	100					70	67	64	61							22					M											
4	GSSH - 7.5	7.5	100							91	88					66	61	55	47	37			V											
5	GSSH - 10.0	10	100				166	158	149	139	129	117	103	86	61																			
6	GSSH - 12.5	12.5	100				207	197	186	174	160	146	129	107	76	-																		
7	GSSH - 15.0	15.0	100						213	204	195	185	174	163	150	136	119	99	67															
8	GSSH - 20.4	20.0	100	ŀ						230	221	212	202	192	180	168	154	138	119	92														
9	GSSH - 25-4	25.0	100	m³/hr							231	223	215	207	198	189	179	168	156	143	128	109	83											
10	GSSH - 25-6	25.0	150	Z						320	308	295	282	267	251	234	215	193	166	129	- /	7												
11	GSSH - 30-4	30.0	100											232	225	218	210	203	195	186	177	168	158	135	105	52								
12	GSSH - 30-6	30.0	150	RGE						357	346	334	322					251																
13	GSSH - 40-4	40.0	100	₹								- 4													182	168	160	152	133	110	75			
14	GSSH - 40-6	40.0	150	끙									396	389	374	362	350	337	324	310	295	279	262	222	168									
15	GSSH - 40-8	40.0	200	DISCHA					537	518	498																							
NI-	Model	НР	Dei Size	200 Dei Size in mm 100																														
No.			in mm		12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	32	34	36	37	38	40	42	44	46	48	50
16	GSSH - 50-4	50.0	100													235	231	227	222	218	214	209	205	195	185	174	168	162	148	133	114	88		
17	GSSH - 50-6	50.0	150														340	325	309	292	274	253	231	173										
18	GSSH - 50-8	50.0	200		619	595	570	543	515	485	452	416	376	328	269	177																		
19	GSSH - 60-4	60.0	100														255	252	248	243	239	235	231	222	212	202	197	191	180	167	153	137	117	89
20	GSSH - 60-6	60.0	150																				346	321	293	260	241	220	162					
21	GSSH - 60-8	60.0	200			642	624	606	587	567	547	525	502	478	452	424	394	360	320	272	202													

#### **PROGRESSIVE CAVITY SCREW PUMP**





**GSPC - SERIES** 

### **Application**

Effluent Treatment, Pulp & Paper, Sugar & Distilleries, Chemicals & Petrochemicals, Ceramics & Insulator, Starch Industries, Sweets & Confectionaries, Dairy, Paints & Varnishes, Fruits & Vegetable Processing, Beverage Industries, & Cosmetics & Medicines.

#### **Technical Data**

up to 35 m<sup>3</sup> / hr Capacity up to 12 kg / gm<sup>2</sup> Pressure 25 mm to 200 mm Discharge Size up to 720 rpm Speed Max 120<sup>u</sup> C Temperature up to 1,00,000 CST Viscosity

Max 25 mm Solid Hand, Size

C.I. WCB, SS-304, SS-304L, SS-316, SS-316L Material Alloy-20, CD4MCU, Bronze SS-410, Tool Steel etc.

Natural, Nitrile, Neoprene, EPDM, Hypalon, Viton, Food Grade Stator

& Special Quality Rubber.

#### **LOBE PUMP**

### **Application:**

Pulp and Paper Industries, Chemical Industries, Food Industries, Beverage Industries, Pharmaceutical Industries, Biotechnology Industries.

#### **Technical Data**

: up to 48 M<sup>3</sup>/ hr Flow rate Pressure up to 7 bar Speed up to 500 rpm Material SS 316



**GSLB - SERIES** 

#### **VERTICAL LONG SHAFT SUMP PUMP**



**GVSP - SERIES** 

### **Application:**

The Globe Sump Pump is Suitable for Handling thin, clean of Slightly contaminated liquids, Such as Water, Cooling Water, Effluent, Cleaning Products, Chemicals, and Hydrocarbons Sulphric Acid Application Acid Transfer, Aquariums, Chemical processing Chloralkali, General Processing industry, Light Slurries, Organic, Chemicals, Polymers. Petrochemicals Processing, Slurries, Solvents, Waste Processing.

#### **Technical Data**

up to 325 M3/hr Capacity up to 60 mtr. Head 25 mm to 125 mm Discharge Size up to  $60^{\circ}$  C Temperature Pump Length up to 4 mtr Speed up to 3500 rpm up to 6 kg/cm2 Pressure

Material C.I., C.S., S.S. 304 / 304L, S.S. 316 / 316L, Bronze,

Alloys - 20, CD4MCU, Hard Alloy B&C etc.

#### **FABRICATED PUMP**



**GF - SERIES** 

Milk, Cream, Butter Milk Condensed Milk, Fruit Juice, Beer, Wine, Sugar Syrup Vitamin Solutions Sugar & Confectionery, R.O. Water, DM Water, Pure Water. Water for Injection (WFI) Vegetable Oil, Mineral Oil, Lub Oil etc. Pharmaceutical Formulations, Syrup etc. Alkaline Solution / Alcoholic Drinks Acids, Fine Chemicals Botting Plants, Soft Drinks & Distillery, Food Processing / Liquid Food Stuffs Colour dyes and Pigments / Paints, Detergemts, Soaps, Paste & Shampoo, Textile Sizing, Dyeing & Finishing Systems, Natural Cellulose Fiber/ Synthetic Fiber System, Hot & Cold Water Pumping



#### **Technical Data**

Size 12mm to 100 mm Head 0.3 mtr to 76 mtr up to 1890 LPM Capacity SS304, SS316 Meterial 7.6 kg/cm<sup>2</sup> Pressure

#### **CENTRIFUGAL THERMIC FLUID HOT OIL PUMP**

#### **Application:**

Petro-Chemical Industries, Oil Industries, Synthetic-Fiber Industries, Textile, Dyeing, Printing Industries, Plastic and Rubber Industries, Paper Making Industries, Timber Processing Industries, Sugar Industries. Food Industries & Construction Industries.

#### **Technical Data**

: up to  $150 \, \text{M}^3 / \, \text{hr}$ Capacity Head up to 80 mtr 32mm to 80mm Discharge Size : up to 350° C **Temperature** Pressure : up to 8 Kg/Cm2 Speed : up to 3500 rpm **Cooling Method** With Air, Water

Material Grey Cast Iron, Cast Steel, WCB



**GCMP - SERIES** 

#### **VERTICAL INLINE PUMP**



**GCVF - SERIES** 

Pressure boosting: Process flow water system, Cleaning system, high-pressure washing system and fire-flghting system, Water Supply: water filter and transport in waterworks, boosting of main pipeline, boosting in high-rise buildings and etc. industrial liquid conveying: cooling and air-conditioning system, boiler water supply and condensing system

#### **Technical Data**

Capcities Q 90 m<sup>3</sup>/hr. Total heads h 228 m

Material C.I., SS-304, SS-316

Pressure p 25 bar

: -15°C to + 120°C Temperature t

### **FIRE FIGHTING SYSTEM**

- Globe star Manufacture And Supply Complete Pump Sets Made As Per Local Regulations And Customer Specifications.
- Complete Packages Can Be Supplied (electric Motor, Diesel Engine And Jockey Pump On One Base Plate, With Control Cabinets, Tank, Batteries, Etc.). This Also Includes The Complete Piping With Discharge Collector Pressure Switch.

#### Technical Data

Max. capacity up to 400 M3/hr up to 150 mtrs. Max. Head Max. Design Pressure up to 16 bar up to 200°C **Temperature Impeller** Close/Semi Open

B16.5 Class 150/ PN16

# Flange Standard **Application**

- Commercial complexes and high rise buildings
- Petrochemical industries and Gas plants
- Oil and Gas on-shore &off-shore platforms
- Airports and ports



alobes

**GSFFS - SERIES** 

- Marine applications
- Chemical industries
- Manufacturing plants
- Fire-work industries

### PRESSURE BOOSTER PUMP SYSTEM



#### **GSPBS - SERIES Application**

- Residential buildings
  Commercial buildings
- Hospitals Hotels

- Globe Star Not Only Engineers State-of-the-art Pump Technology But Also Provides Service To Rely On. Globe Star Stands By Its Customers All Along, Through The Entire Implementation Of A Project, Offering Continuous After-sales Service And Undertakes A Variety Of Service Contracts And Energy Audits To Provide Optimum And Cost Effective Solutions.
- A systematized solution by GLOBE STAR involves more than merely designing and building the right to meet the exacting demands of a variety of customers.

#### Technical Data

Max. capacity: up to 23.5 M3/hr Max. Head : up to 228 mtrs. Max. Pressure: up to 25 bar

: up to  $-15^{\circ}$ C to  $+120^{\circ}$ C Temperature

### **MECHANICAL SEALS**

### **Single Spring Seal**

#### **Features**

Unbalance Pusher Seal. Inside mounted Helical single coil spring mechanical seal. Secondary as "O" ring and "V" packing as. Independent direction of rotation.

#### **Materials**

: carbon, Ceramic (99.5%), Sic and TC Seal Ring Face

: NIR, Cermaic, Sic and TC **Seat Faces** 

: Viton, Silicon, ERP, Kalrez, PTFE, Elastomer

TCV, FEP, GFT, TTV, EPDM, NBR

: SS-304, SS-316, Hast-C, Alloy -20 MOC







**GSS - 151 / GSS - 156 - SERIES** 

### **Operating Capabilities**

10 mm to 100 mm Shaft Dia Up to 10 Bar (Kg/cm2) Pressure

-45°C to 200°C **Temperature** : up to 6000 R.P.M Speed

### **Multi Spring Seal**

#### Features:

Balance Pusher Seal. Inside mounted multi spring type mechanical Seal. seal as "O" ring and PTFT wedge as dual directional design.

#### **Materials**

Seal Ring Faces : carbon, Ceramic (99.5%), Sic and TC

Seat Faces NIR, Cermaic, Sic and TC

Elastomer : Viton, Silicon, ERP, Kalrez, PTFE,

TCV, FEP, Aflas, EPDM, Grafoil

MOC : SS-304, SS-316, Hast-C, Menol, Alloy-20





U-81 / U-86 - SERIES

### **Operating Capabilities**

12 mm to 100 mm Shaft Dia

Pressure Up to 10 Bar (Kg/cm2)

· -60°C to 260°C **Temperature** 

up to 6000 R.P.M Speed

### **Metal Bellow Seal**

#### Features:

Single acting, Dual Directional Design, Inside Mounted Seal. Inherently balance metal bellow Machanical Seal. Independents direction of rotation.

#### **Materials**

Seal Ring Faces Carbon-M. Sic and TC

Seat Faces TC and Sic

MB61, Viton, Kalrez, MB66-Grafoil, FEP, CFT Elastomer End Fitting MOC: SS-304, SS-316, Hast - C, Monel, Alloy-20

**Bellow MOC** Hast-C, AM 350 Inconel





MB - 61 & MB-66 - SERIES

### **Operating Capabilites**

Shaft Dia 12 mm to 10 mm

Pressure Up to 10 bar (Kg/cm2) : -60° C to 260° C **Temperature** 

Up to 6000 R.P.M Speed

### **Cartridge Balance Seal**

#### **Features**

Double Cartridge mechanical seal. Dual directional design. seal up to 20% inside mounted seal. Blanced Seal.

#### **Materials**

Seal Ring Faces : (Dynamic Ring & Stationary Ring) Carbon,

> Ceramic (99.5%), Silicon, Carbide, Tungsten Carbide, Chrome, Cast Steel, Which are Suitable for Fluid.

Seat Faces : TC and Sic

Elastomer · Vition, EPDM, Silicon, Aflas, PTFE, GFT, TCV & FEP, Kalrez.

: SS 316, change of MOC on Request MOC





#### **B91/CG & B901/CG - SERIES**

### **Operating Capabilities**

Shaft Dia : 18 mm to 100 mm (0.75" to 4.0")

Pressure : 5 to 35 Bar (Kg/cm2) : -20°C to 300°C Temperature

: up to 4000 R.P.M According to Speed

Shaft Size & Pressure.

### **PTFE Bellow with External Mounted Seal**

#### Features :

Outside mounted seal with Replaceable face. Hydraulically balanced bellow mechanical seal. Independent direction of rotation. Dual direction multi spring design.

#### **Materials**

· GFT, PTFE, CFT Seal Ring Face

**Seat Faces** Ceramic PTEF & GFT Elastomer

MOC SS 316, Hast-C and Alloy-20

**Bellow MOC** PTFE+GFT Composite



M-021 - SERIES

### **Operating Capabilities**

Shaft Dia 10 mm to 100 mm Up to 10 Bar (Kg/cm2) Pressure

30°C to 120°C **Temperature** up to 4000 R.P.M Speed

### **Conical Spring Seal**

#### **Features**

Unbalance Pusher Seal. Inside mounted Conical spring type mechanical Seal. Secondary seal as "O" ring and PTFT wedge as dual directional design.

#### **Materials**

**Seal Ring Faces** : Carbon, Sic and TC

: TC and Sic Seat Faces

: Vition, TTV, FEP and Kalrez Elastomer

: SS 316, change of MOC on Request MOC





U-3 - SERIES

### **Operating Capabilities**

Shaft Dia : 10 mm to 100 mm Pressure : Up to 10 bar : -60C to 180 C Temperature Speed : 6000 r.pr.m.

### **AGITATOR SEAL**



#### **Features:**

Douuble balanced mechanical seal. These seals are excellent with low RPM operation in vacume and pressure conditions. Design Without bearing or with integral bearing, Design for Top bottom and side entry.

#### **Materials**

Seal Ring Faces : (Dynamic Ring & Stationary Ring) Carbon, Ceramic (99.5%) Silicon

> Carbide, Tungsten Carbide, Chrome Cast Steel, Which are Suitable for Fluid.

Seat Faces : TC and Sic

Elastomer : Vition, EPDM, Silicon, Aflas, PTFE, GFT, TCV & FEP, Kalrez.

MOC SS 316, change of MOC on Request

### **Opetation Capabilities**

25 mm to 200 mm (1" to 7.875") Shaft Dia Pressure Full Vacuum to 35 bar (Kg/cm2)

60°C to 260° C Temperature

up to 2000 R.P.M. According to Shaft Size & Pressure. Speed



**U91 / U96 / BCG - SERIES** 

### **Thermosyphon System**

The Therinisyphon provides Lubrication, dissipate heat and maintain the temperature and required pressure gradient across the seal faces in case of double back to back and tandem seal arrangement for pumps and agitator seals. Plan 52 and 53A configurations, Economical light and heavy duty reservoir for general services applications. Instrumentations on each reservoir is according to local standards and can be adapted to suit application and customer requirments, 304 and 316 stainless steel construction, cooling coil is optional.

**Operating Capabilities** 

#### **Application:**

MOC: SS-316, SS-304 & MS TS 20 pressure Limit: 20 bar TS 40 pressure Limit: 40 bar

> Temperature : Up to 200° C

#### **Accessories**

- Pressure Gauge (0-40 kg/cm2) To Measure the Pressure Inside Vessel.
- Level Gauge: To Indicate the liquiad level inside the Vassel.
- Hand Pump: To Recharge the Thermosyphon Vessel with Additional Quantity of Barrier Fluid When Thermosyphon is under Pressure and Liquid level is Low.



**GTS1 - SERIES** 







# **GLOBE STAR**

### **ENGINEERS (INDIA) PVT.LTD.**

AN ISO 9001:2015 CERTIFIED COMPANY





#### **Registered Office & Manufacturing Unit:**

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**MEMBERS OF** 









